

Work Order ID 58083

April 22, 2010 2:29:01 PM



Page 1

Item ID: D4050-5

Accept



Setup Start



Revision ID:

Item Name: Strut

Stop



Start Date: 4/22/10 Start Qty: 2.00



Cust Item ID:

Required Date: 4/30/10 Req'd Qty: 2.00

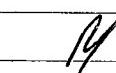


Customer:

Reference:

Approvals:

Process Plan:



Date: 10-4-22

Tooling:

Date: _____

Run Start



QC:

Date: _____

SPC (Y/N):

Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D4050	B

100 0.00

NC BRAKE

Brake NC

Memo

0.00

Brake NC

Punch per Dwg. D4050 and Spec Control Dwg D2638

SD 10/04/28

(2) Ø

110



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

Deburr

JG 10/04/28 (2)

120



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

SD 10/04/29

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Powdercoat

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

M1147207

0.00

2 4

10/05/03

2 4

140



QC

QC3- Inspect Part Finish

0.00

(2)

10/05/3

Quality Control

Memo

0.00

150



Packaging

Identify as per dwg & Stock Location

267

0.00

10-5-4

sl (2)

Memo

0.00

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Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/05/05 AF

MF

10-5-4

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Picklist Print

April 22, 2010 2:29:00 PM

Page 1

Work Order ID: 58083



Parent Item: D4050-5



Parent Item Name: Strut

Start Date: 4/22/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10/01/05 verified by:EC
dwg revB DD 10.02.18 verified by:EC

IPP Rev:B as per

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.065			No			100	f	78.0000	5.7912			

304 RD Tube .750 x .065W



Warehouse

Location

Main Warehouse

MAT017

Loc Qty

78

Loc Code

114002

78

6 8B 04/28 (2)

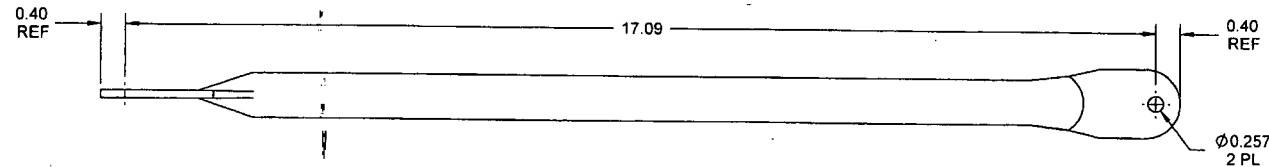
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8 D4050-1 STRUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 58083
2010-4-2

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS TUBE Ø0.750 x 0.065 WALL
REF DART SPEC M304TR0.750W.065
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.67 lbs
 - 8) PUNCH BOTH END PER SPEC CONTROL DRAWING D2638

RELEASED
R 2010-02-16
M

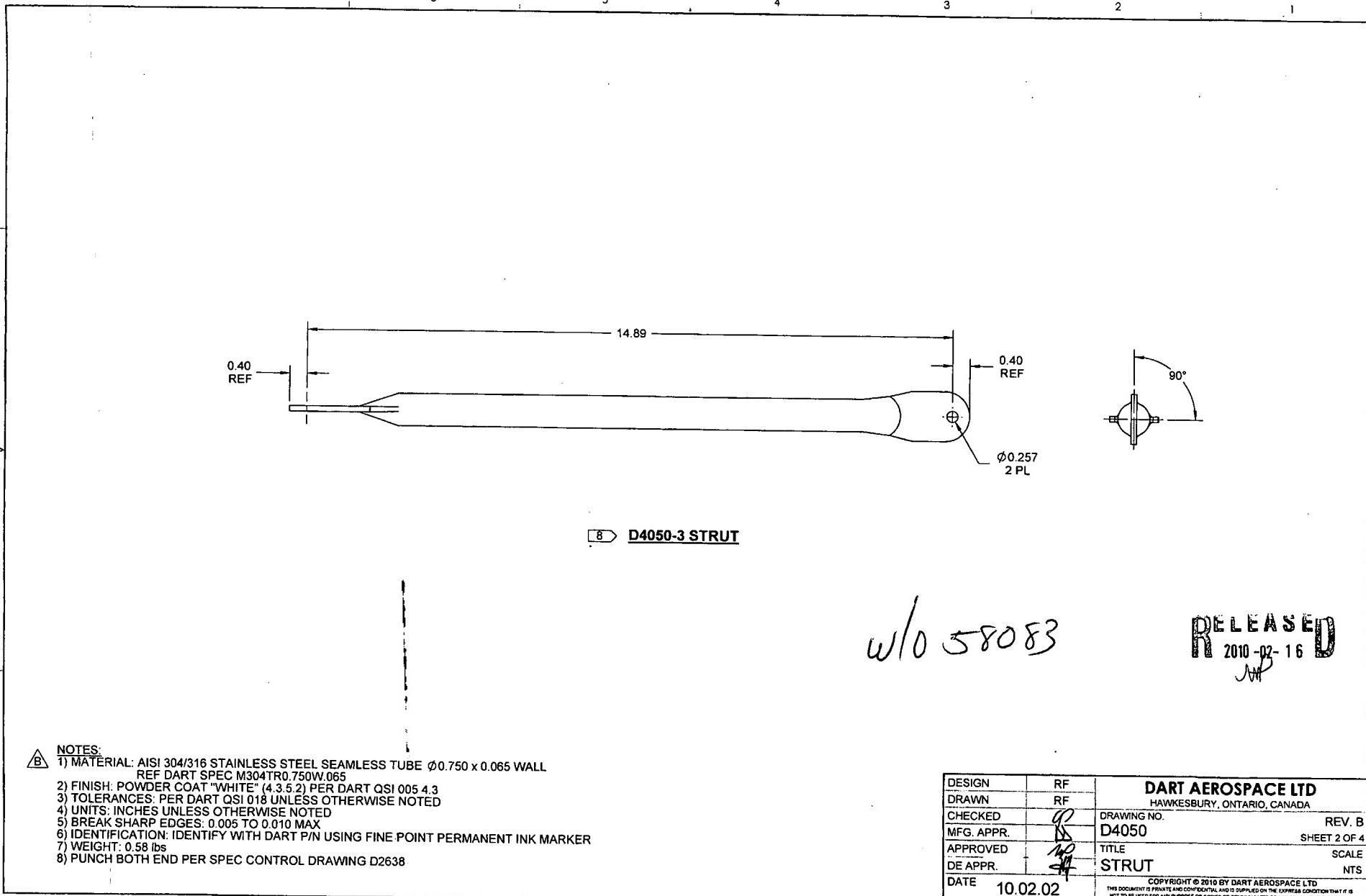
B	REVISE WALL THICKNESS FOR -1/-3/-5/-8 0.065 WAS 0.048 (ZN A8-1, A8-2, A8-3, A8-4)	RF	10.02.02
A	NEW ISSUE	RF	10.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>90</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>DS</i>	D4050	SHEET 1 OF 4
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MM</i>	STRUT	NTS
DATE	10.02.02	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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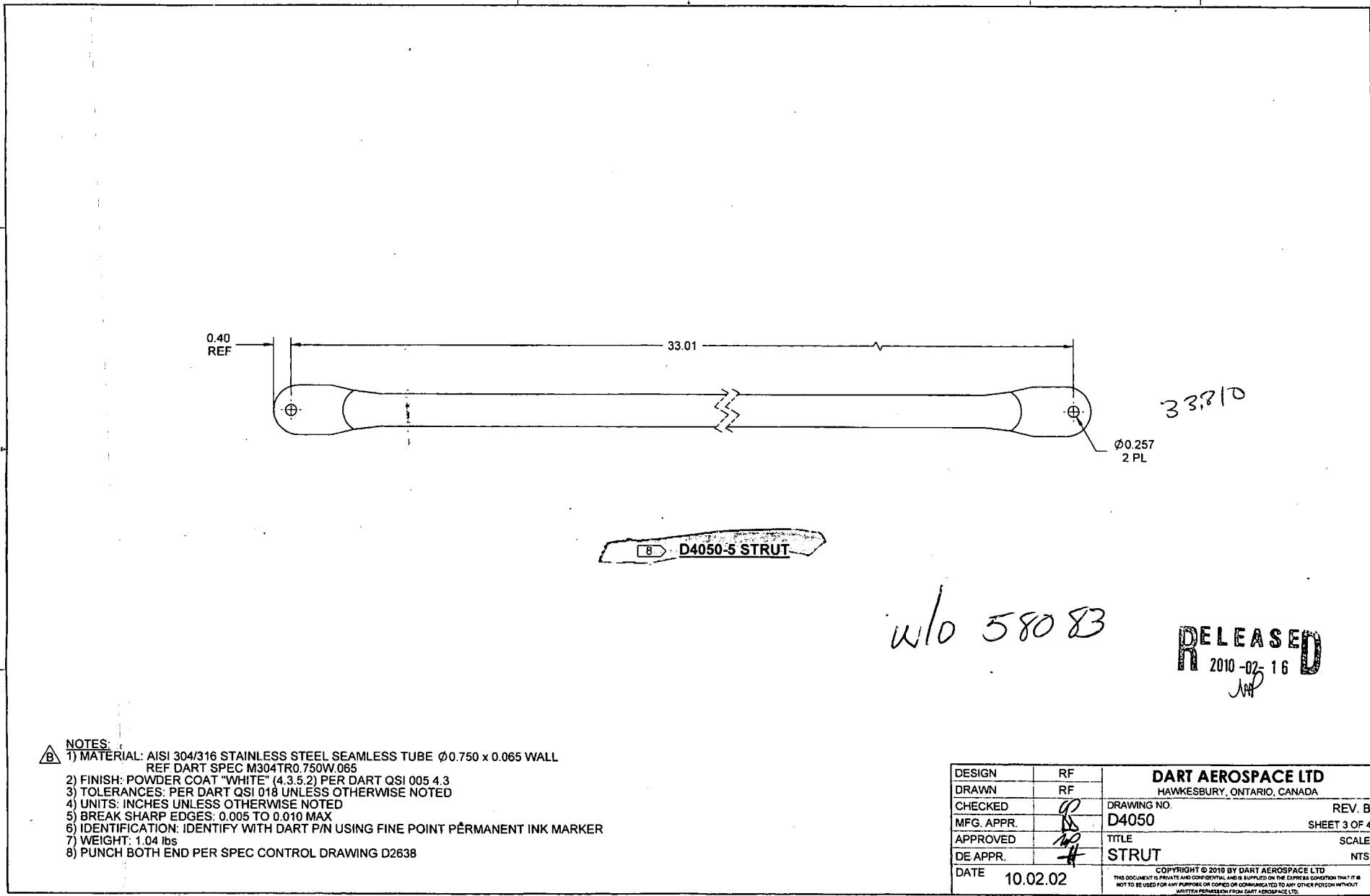


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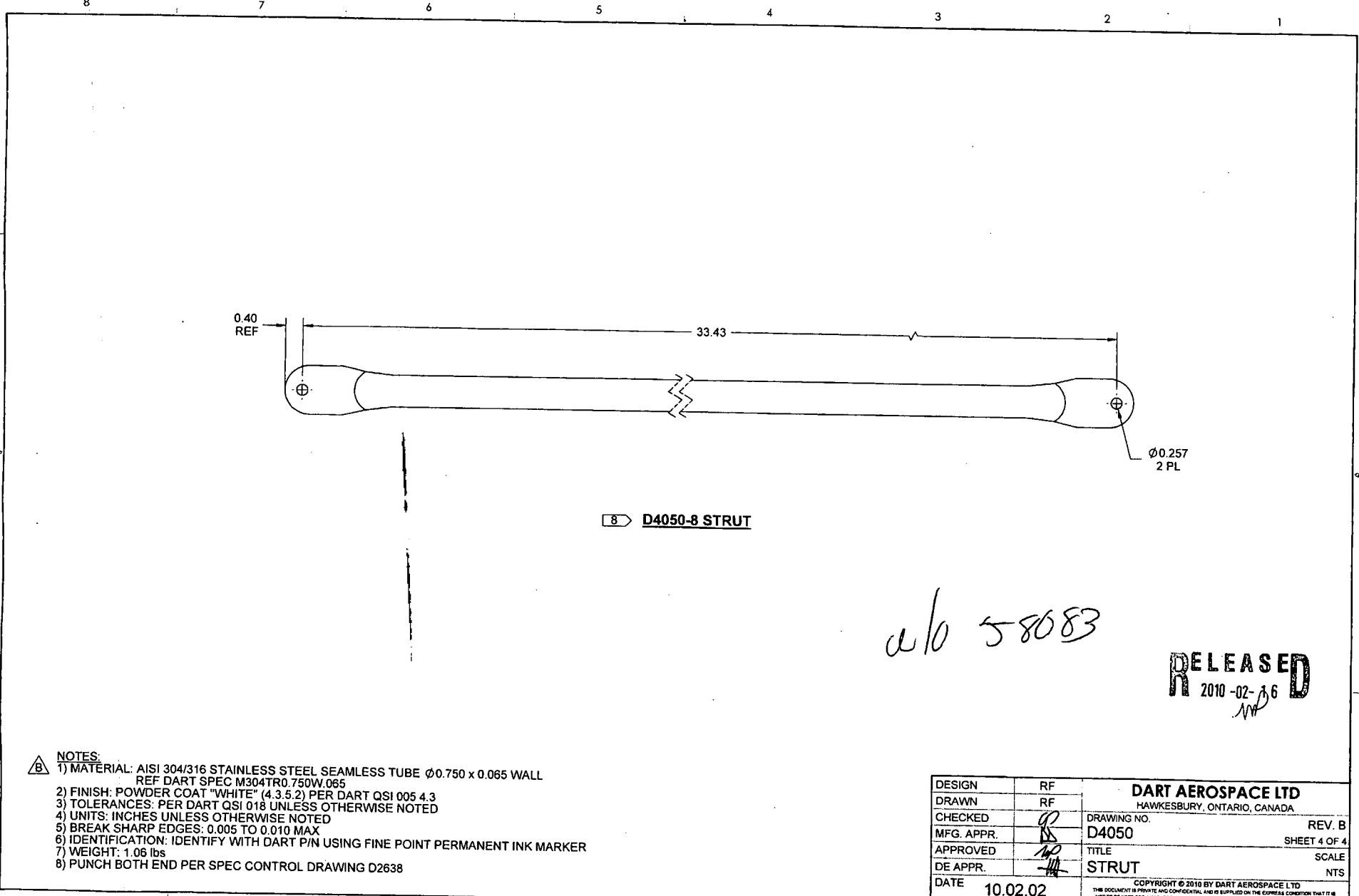


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